

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. L AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 1  
REF. CANADIAN STC: SH98-4  
REF. FAA STC: SA00475SE  
REF. EASA STC: EASA.IM.R.S.01320

FOR D206-642-311/-312/-411/-412 SKID TUBES @ CHANGE 005 AND SUBSEQUENT, THE D2968-041 TOW RING HAS BEEN REPLACED WITH D3407-043 TOW RING ASSEMBLY.

AMEND THE PARTS LIST IN SECTIONS 4.3 AND 4.4 OF INSTALLATION INSTRUCTIONS D206-642 REV. L AND SECTION 32.12 AND 32.13 OF THE INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 1 AS FOLLOWS:

**4.3 206 L/L-1/L-3/L-4/407 Low Gear & 407 High Gear Skid tubes (D206-642)**  
**32.12 206 L/L-1/L-3/L-4/407 Low Gear & 407 High Gear Skid tubes (ICA-D206-642)**

ITEM	Qty -311	Qty -312	Qty -341	Qty -343	Qty -011	PART NUMBER	DESCRIPTION
	X					D206-642-311	SKIDTUBE INSTALLATION, LH
		X				D206-642-312	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-341	SKIDTUBE
				X		D206-642-343	WEARSHOE KIT
	1	1			X	D206-648-011	GROUND HANDLING KIT

**4.4 206L/L-1/L-3/L-4 High Gear Skid tubes (D206-642)**  
**32.13 206L/L-1/L-3/L-4 High Gear Skid tubes (ICA-D206-642)**

ITEM	Qty -411	Qty -412	Qty -441	Qty -443	Qty -011	PART NUMBER	DESCRIPTION
	X					D206-642-411	SKIDTUBE INSTALLATION, LH
		X				D206-642-412	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-441	SKIDTUBE
				X		D206-642-443	WEARSHOE KIT
	1	1			X	D206-648-011	GROUND HANDLING KIT

**IS:**

30	1	1				D3407-043	TOW RING ASSEMBLY
32A	1	1				D3456-1	WASHER
32B	2	2				D3457-1	WASHER
33	1	1				MS21043-4	NUT

**WAS:**

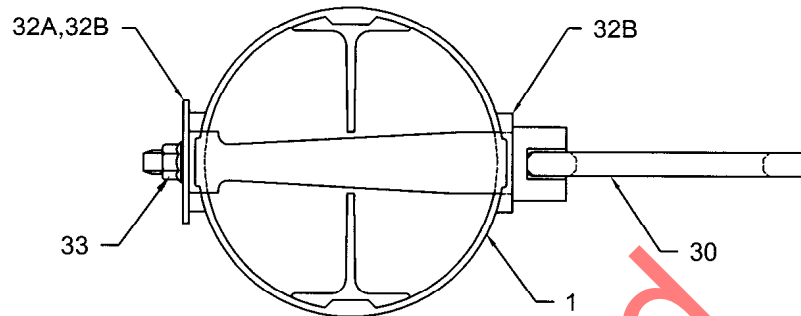
30	1	1				D2707-043 (OR D2968-043)	TOW RING
31	1	1				AN960JD1016	WASHER
32	1	1				AN970-4	WASHER
33	1	1				MS21042-4	NUT (OR MS21042L4)

A	NEW ISSUE	AJS	08.09.10
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE USA, INC</b>	
DRAWN	AS	PORT HADLOCK, WA	
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9421	SHEET 1 OF 2
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	SKIDTUBE INSTALLATIONS	NTS
DATE	08.09.10	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

INSTALL TOW RING ASSEMBLY AS SHOWN BELOW (REFER DETAIL D OF D206-642 REV. L AND DETAIL D OF ICA-D206-642 REV. 1). AMEND SECTION 3.3 OF OF D206-642 REV. L AND SECTION 32.6 OF ICA-D205-634 REV. 1 ACCORDINGLY.

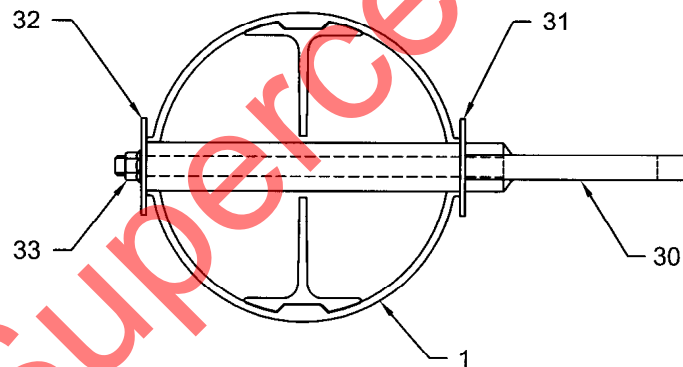
**IS:**

**DETAIL D**  
206L/L-1/L-3/L-4/407 ONLY

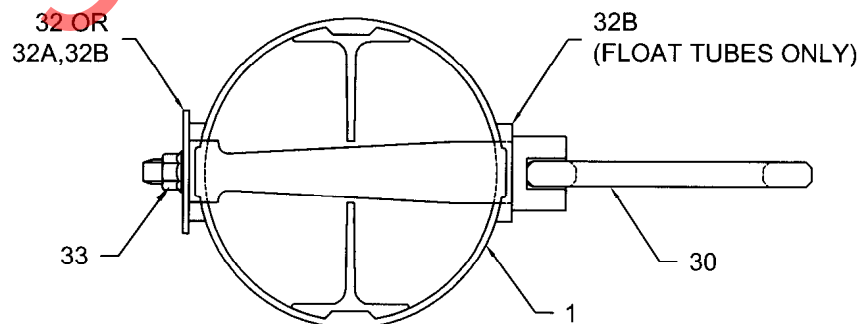


**WAS:**

**DETAIL D**  
206L/L-1/L-3/L-4/407 ONLY



**OR**



DESIGN	AJS	<b>DART AEROSPACE USA, INC</b>	
DRAWN	AJS	PORT HADLOCK, WA	
CHECKED	PH	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9421	SHEET 2 OF 2
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	SKIDTUBE INSTALLATIONS	NTS
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